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# UNISYS

## Interoffice Memorandum

To

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Department

Code 311

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Subject

Date PPM-92-099

Location March 9, 1992

Telephone GSE

Location 731-8954

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Radiation Report on M54HC373YBF  
GGS/WIND/WAVES Control No. 5728

A radiation evaluation was performed on M54HC373YBF to determine the total dose tolerance of these parts. A brief summary of the test results is provided below. For detailed information, refer to Tables I through IV and Figure 1.

The total dose testing was performed using a cobalt-60 gamma ray source. During the radiation testing, four parts were irradiated under bias (see Figure 1 for bias configuration), and one part was used as a control sample. The total dose radiation steps were 5, 10, 15 and 20 krads\*. After 20 krads, parts were annealed at +25°C for 168 hours and then at +100°C for 168 hours. The dose rate was between 0.11 and 0.12 krads/hour, depending on the total dose level (see Table II for radiation schedule). After each radiation exposure and annealing treatment, parts were electrically tested according to the test conditions and the specification limits listed in Table III. These tests included two functional tests (1 MHz) at 4.5 and 6.0V.

All parts passed all tests on irradiation to 5 krads. However, at 10 krads and above, two parts exceeded the specification limits on all three ICC tests and IOZH. After 20 krads, the maximum readings were 82.8 uA for ICCH, 315.0 uA for ICCL and 529.0 uA for ICCZ, against maximum specification limits of 4.0 uA for each. No significant recovery was observed on annealing the parts for 168 hours at 25°C and 168 hours at 100°C. All parts passed the functional tests throughout the radiation exposures and the subsequent annealing treatments at 25°C and 100°C for 168 hours each.

Table IV provides a summary of the functional test results, as well as the mean and standard deviation values for each parameter after different irradiation exposures and annealing steps.

Any further details about this evaluation can be obtained upon request. If you have any questions, please call me at (301) 731-8954.

\*In this report, the term krads means krads (Si).

TABLE I. Part Information

Generic Part Number:	54HC373
GGS/WIND/WAVES Part Number:	M54HC373YBF
GGS/WIND/WAVES Control Number:	5728
Charge Number:	C23413
Manufacturer:	SGS-Thomson
Lot Date Code:	88916
Quantity Tested:	5
Serial Numbers of Radiation Samples:	131, 132, 133, 134
Serial Numbers of Control Sample:	130
Part Function:	octal latch (tri-state)
Part Technology:	CMOS
Package Style:	20-lead DIP
Test Engineer:	R. Tosh

TABLE II. Radiation Schedule for 54HC373

EVENTS	DATE
1) Initial Electrical Measurements	01/06/92
2) 5 KRAD IRRADIATION (0.11 krads/hour)	01/08/92
POST-5 KRAD ELECTRICAL MEASUREMENT	01/10/92
3) 10 KRAD IRRADIATION (0.12 krads/hour)	01/15/92
POST-10 KRAD ELECTRICAL MEASUREMENT	01/15/92
4) 15 KRAD IRRADIATION (0.12 krads/hour)	01/17/92
POST-15 KRAD ELECTRICAL MEASUREMENT	01/17/92
5) 20 KRAD IRRADIATION (0.11 KRADS/HOUR)	01/21/92
POST-20 KRAD ELECTRICAL MEASUREMENT	01/21/92
6) 168 HOUR ANNEALING @ 25°C	01/29/92
POST-168 HOUR 25°C ANNEAL ELECTRICAL MEASUREMENT	01/29/92
7) 168 HOUR ANNEALING @ 100°C	02/13/92
POST-168 HOUR 100°C ANNEAL ELECTRICAL MEASUREMENT	02/14/92

Table III. Electrical Characteristics of 54HC373

DEVICE	PART TYPE : OCTAL TRANSPARENT LATCH 3-STATE	PCN : SI10485A				
PART NO.	I 54HC373					
TEST PROGRAM LOCATION	TESTN					
DISK LABEL : TESTN DIRECTORY : D:\DATA\IC\PPJ\54HC373\4552						
FUNCTIONAL TESTS PERFORMED						
PARAMETER	V <sub>CC</sub>	V <sub>IL</sub>	V <sub>IH</sub>	CONDITIONS	PINS	LIMITS OVER TEMP.
FUNCT 1	5.0V	0.0V	5.0V	LOAD=1.00MHz	ALL I/O	V <sub>OL</sub> <2.25V / V <sub>OH</sub> >2.25V
FUNCT 2	5.0V	0.0V	5.0V	LOAD=1.00MHz	ALL I/O	V <sub>OL</sub> <3.00V / V <sub>OH</sub> >3.00V
						t <sub>IOH</sub> =5.0ns
						t <sub>IOI</sub> USE t <sub>IOH</sub> + 1.0ns
						t <sub>IL</sub> =4.0ns
3.1 PARAMETRIC TESTS PERFORMED						
PARAMETER	V <sub>CC</sub>	V <sub>IL</sub>	V <sub>IH</sub>	CONDITIONS	PINS	LIMITS AT +25°C ONLY
V <sub>OH1</sub>	5.0V	0.00V	5.00V	LOAD=2.0kΩ	OUTS	>+1.9V / <+2.0V
V <sub>OH2</sub>	5.00V	0.00V	5.10V	LOAD=2.0kΩ	OUTS	>+4.40V / <+4.5V
V <sub>OH3</sub>	5.00V	0.00V	5.00V	LOAD=2.0kΩ	OUTS	>+5.9V / <+6.0V
V <sub>OH4</sub>	5.0V	1.00V	5.10V	LOAD=6.0MΩ	OUTS	>+4.18V / <+4.2V
V <sub>OH5</sub>	5.0V	1.00V	5.20V	LOAD=7.0MΩ	OUTS	>+5.08V / <+6.0V
V <sub>OL1</sub>	2.0V	0.00V	2.00V	LOAD=2.0kΩ	OUTS	>+0.3V / <+0.1V
V <sub>OL2</sub>	4.5V	0.00V	4.10V	LOAD=2.0kΩ	OUTS	>+0.0V / <+0.1V
V <sub>OL3</sub>	5.0V	0.00V	4.50V	LOAD=2.0kΩ	OUTS	>+0.0V / <+0.1V
V <sub>OL4</sub>	5.0V	1.00V	5.10V	LOAD=5.0MΩ	OUTS	>+0.0V / <+0.26V
V <sub>OL5</sub>	5.0V	1.00V	5.20V	LOAD=7.0MΩ	OUTS	>+0.0V / <+0.26V
I <sub>IN</sub>	5.0V	0.0V	5.0V	V <sub>IN</sub> = 0.0V	INS	>-0.10A / <+0.10A
I <sub>IL</sub>	5.0V	0.0V	5.0V	V <sub>IN</sub> = 5.0V	INS	>-0.10A / <+0.10A
I <sub>OZH</sub>	5.0V	0.0V	5.0V	V <sub>IN</sub> = 0.0V	INS	>-0.50A / <+0.50A
I <sub>OZL</sub>	5.0V	0.0V	5.0V	V <sub>IN</sub> = 5.0V	INS	>-0.50A / <+0.50A
I <sub>ICCH</sub>	5.0V	0.00V	5.0V	t <sub>T4</sub> = 0.0V	V <sub>CC</sub>	>+0.00A / <+4UA
I <sub>ICCL</sub>	5.0V	0.00V	5.0V	V <sub>IN</sub> = 0.0V	V <sub>CC</sub>	>+0.00A / <+4UA
I <sub>ICCR</sub>	5.0V	0.0V	5.0V	V <sub>IN</sub> = 5.0V	V <sub>CC</sub>	>+0.00A / <+4UA
3.2 PARAMETRIC TESTS PERFORMED						
PARAMETER	V <sub>CC</sub>	V <sub>IL</sub>	V <sub>IH</sub>	CONDITIONS	PINS	LIMITS AT +25°C ONLY
T <sub>PHL1_00</sub>	4.5V	0.0V	4.5V	ON TO QN		> 2.0NS < 29.0NS
T <sub>PLH1_00</sub>	4.5V	0.0V	4.5V	ON TO QN		> 2.0NS < 27.0NS
T <sub>PHL2_00</sub>	4.5V	0.0V	4.5V	LE TO QN		> 2.5NS < 35.0NS
T <sub>PLH2_00</sub>	4.5V	0.0V	4.5V	LE TO QN		> 2.5NS < 33.0NS
T <sub>PHL_00</sub>	4.5V	0.0V	4.5V	LF TO QN		> 1.0NS < 30.0NS
T <sub>PLL_00</sub>	4.5V	0.0V	4.5V	OE TO QN		> 1.0NS < 30.0NS
T <sub>PZH_00</sub>	4.5V	0.0V	4.5V	OF TO QN		> 2.0NS < 30.0NS
T <sub>PZL_00</sub>	4.5V	0.0V	4.5V	OE TO QN		> 2.0NS < 30.0NS

**TABLE IV: Summary of Electrical Measurements After  
Total Dose Exposures and Annealing Steps for 54HC373 1/2/**

Parameters	Spec. Limi min max	(Pre-Rad.) mean sd	Total Dose Exposure (TDE) (krads)										Anneal		
			0		5		10		15		20		168 hrs @25°C	168 hrs @+100°C	
			mean	sd	mean	sd	mean	sd	mean	sd	mean	sd	mean	sd	
FUNC1 VCC=4.5		PASS			PASS		PASS		PASS		PASS		PASS		
FUNC2 VCC=6.0		PASS			PASS		PASS		PASS		PASS		PASS		
V0H1	V 1.9 2.0	1.99 0	1.99	0	1.98	.02	1.93	.08	1.90	N/A	0	N/A	0.99	0.99	
V0H2	V 4.4 5.0	4.49 N/A	4.49	N/A	4.50	.04	4.49	0.2	4.42	0.2	4.42	0.2	4.43	0.2	
V0H3	V 65. 6.5	5.99 0	5.99	0	5.03	.06	5.93	0.3	5.89	0.3	5.89	0.3	5.89	0.3	
V0H4	V 4.18 4.5	4.30 0	4.30	0	4.27	.06	4.23	0.2	4.20	0.2	4.20	0.2	4.21	0.2	
V0H5	V 5.68 6.0	5.79 0	5.79	0	5.79	.05	5.71	0.3	5.67	0.3	5.67	0.3	5.67	0.3	
VOL1	mV 0 100	0 N/A	0	N/A	0	N/A	249	661	1716	2.1	818.3	378	469.5	498	
VOL2	mV 0 100	0 N/A	0	N/A	0	N/A	0	N/A	0	N/A	0	N/A	0	N/A	
VOL3	mV 0 100	0 N/A	0	N/A	0.16	0.9	0.63	1.7	0.94	2.0	0.94	2.0	0	N/A	
VOL4	mV 0 260	137.8 8.0	137.5	8.9	136.0	9.3	135.2	13	143.3	10	146.3	12	173.3	36	
VOL5	mV 0 260	143.8 8.1	144.6	8.7	144.5	9.3	142.8	11	150.8	9.3	152.4	10	170.3	26	
IIB	nA -100 100	0 N/A	0	N/A	0	N/A	0	N/A	0	N/A	0	N/A	0	N/A	
IIL	nA -100 100	0 N/A	0	N/A	0	N/A	0	N/A	0	N/A	0	N/A	0	N/A	
IOZH	nA -500 500	0 N/A	0.38	0	523.9	505.5	2.1E3	1.3E7	4.9E6	1.9E7	5.0E6	1.9E7	4.6E6	1.8E7	
IOZL	nA -500 500	0 N/A	0	N/A	0.28	7.1	12.30	86	122.9	171	85.69	142	21.69	8.5	
ICCH	uA 0 4.0	0 N/A	0.66	0.7	19.26	21	23.12	3.6E4	3.8E4	3.2E4	8136	7873	3.7E4	3.7E4	
ICCL	uA 0 4.0	0 N/A	0.19	0.2	10.56	12	14.58	19	95.0	130	94.5	60	0	N/A	
ICCZ	uA 0 4.0	0 N/A	0.14	.15	8.95	9.8	21.58	26	157.5	218	64.75	94	3.05	2.9	
TPHL1 DQ	ns 2 29	18.0 1.0	18.7	1.2	18.6	1.2	19.6	1.4	19.5	1.2	19.9	1.3	6.3E4	2.4E5	
TPLH1 DQ	ns 2 29	21.2 1.0	22.6	1.0	3.1E4	1.7E5	2.1	1.8	23.0	1.9	23.1	1.9	25.2	5.8	
TPHL2 DQ	ns 2 35	17.9 1.0	18.6	1.2	18.4	1.1	19.9	1.6	18.9	1.6	19	1.8	20.9	4.4	
TPLH2 DQ	ns 2 35	21.2 1.0	22.8	1.0	3.1E4	1.7E5	22.9	1.8	23.2	1.9	23.3	1.9	25.1	5.8	
TPHZ OQ	ns 2 30	18.6 1.0	17.6	1.4	3.1E4	1.7E5	2.1	1.7E5	1.7E5	6.3E4	2.4E5	6.3E4	2.4E5	3.7E4	4.8E5
TPLZ OQ	ns 2 30	19.6 1.2	20.6	1.3	20.8	1.3	20.4	1.4	21.3	1.5	21.1	1.5	20.6	1.5	
TPZH OQ	ns 2 30	14.5 1.1	15.7	1.1	16.1	1.1	17.0	1.2	16.4	1.9	18.1	1.5	19.5	2.5	
TPZL OQ	ns 2 30	16.9 1.1	17.4	1.3	3.1E4	1.7E5	2.1	1.7E5	3.1E4	1.7E5	3.1E4	1.7E5	3.1E4	1.7E5	

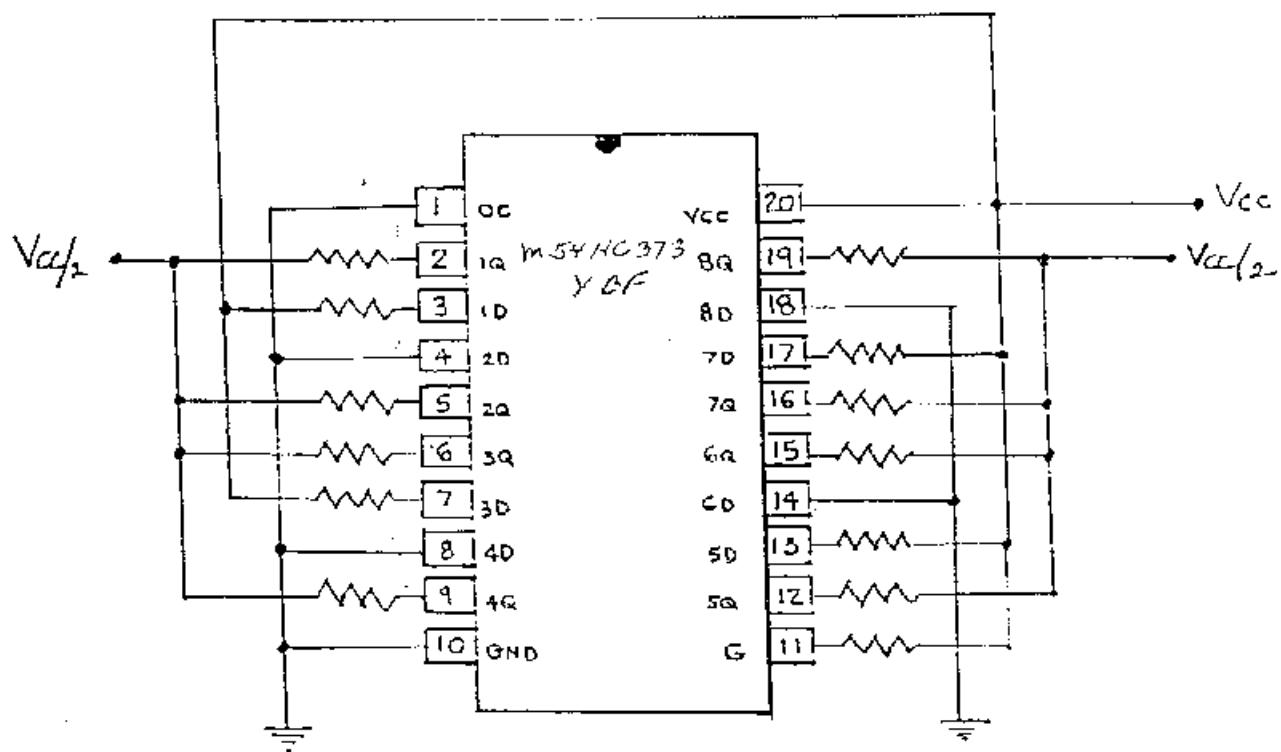
Note:

1/ The mean and standard deviation values were calculated over the four parts irradiated in this testing.

The control samples remained constant throughout the testing and are not included in this table.

2/ E6 implies 10 to the 6th power, E4, 10 to the 4th power, etc.

Figure 1. Radiation Bias Circuit for 54HC373



NOTE: . ALL RESISTORS ARE 1KΩ 1W 5% .

$$V_{CC} = 5V \pm 10\%$$